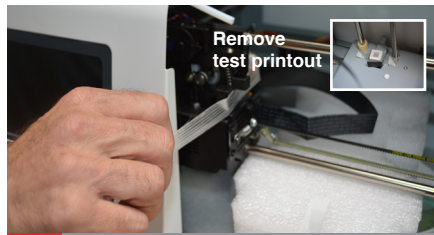


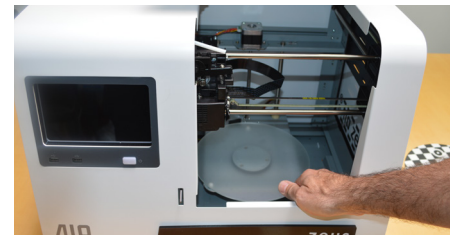
## A Getting started



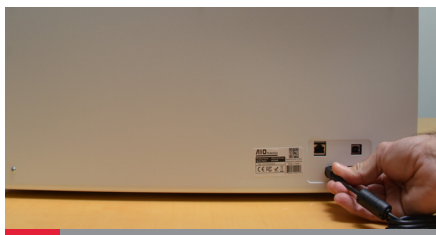
1 Open door by lifting up and back



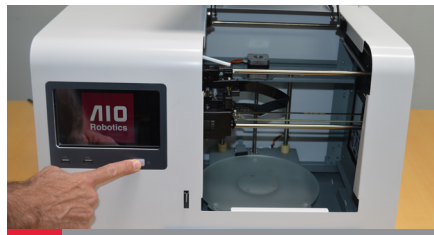
2 Remove interior packaging



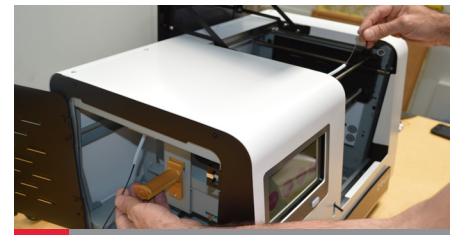
3 Place turnable 3 pins facing down



4 Insert power cable in back, switch on



5 Press front on button for 1 second



6 Unwrap filament and feed through tube



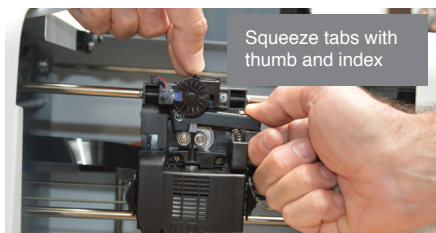
7 Wind excess back onto spool



8 Press control button



9 Press park button



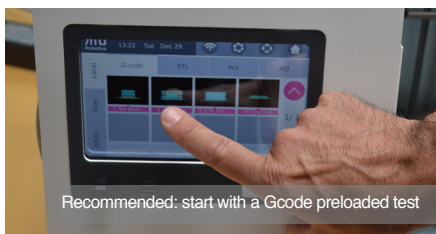
10 Feed filament all the way down



11 Prep plate with thin layer of glue



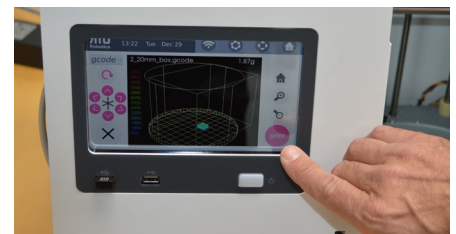
12 Press print to access files



Recommended: start with a Gcode preloaded test  
13 Select a file



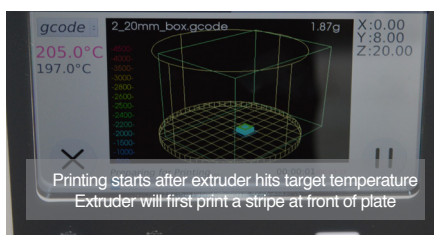
14 If .STL is selected you'll be asked to slice



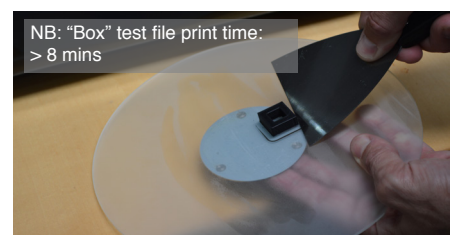
14 Select print



16 Select OK



17 Print with lid open for best results

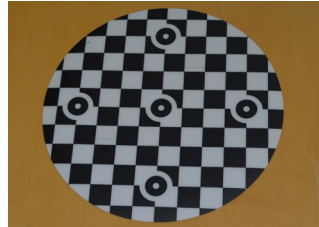


NB: "Box" test file print time:  
> 8 mins  
18 Lift glass plate and carefully remove object from plate when printing is complete.

## B Included Accessories



Filament



Scanner Calibration Pattern



Scan powder + applicator



Spatula (printout remover)



Glue Stick



Wifi dongle

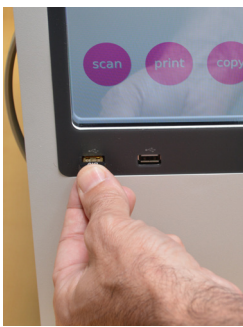


Power supply



Turn table

## C Connecting ZEUS to the web



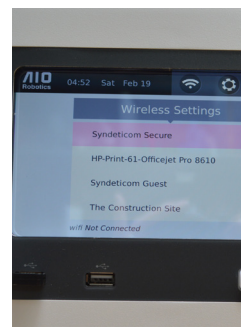
Insert wifi dongle



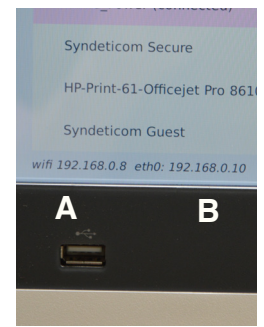
Optional: ethernet



Select WIFI icon



Select your local wireless network. Enter password.



A. Wifi is connected  
B. Ethernet is connected (defaults to ethernet if connected)

## D File Transfer Options (refer to manual for details)



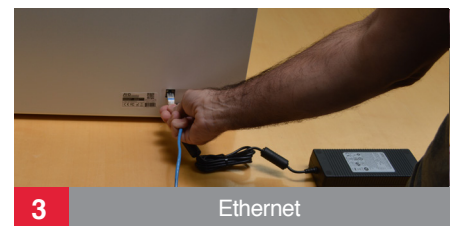
1

USB



2

Wifi



3

Ethernet

For file transfer via wifi or ethernet, enter IP address (A or B) in computer browser to access Pydio. Login: aio Password: aiorobotics

## E ZEUS UI - the basics



Home



Control



System menu



Online settings

## F Warnings

Use caution when handling the Thunderbolt Extruder. Do not touch when extruder lights are blue. Never remove the extruder during or immediately after printing.

